









VIDEO TUTORIAL

(i) Important!

This replacement procedure can be used for: VW GOLF III (1H1) 1.9 D, VW GOLF III Variant (1H5) 1.9 D, VW POLO CLASSIC (6V2) 64 1,9 D, VW VENTO (1H2) 1.9 D

The steps may slightly vary depending on the car design.

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REPLACEMENT: BRAKE DISCS – VW GOLF 3. TOOLS YOU MIGHT NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torque wrench
- HEX bit No.H7.

- Torx bit T30
- Wheel impact socket #17
- Ratchet wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

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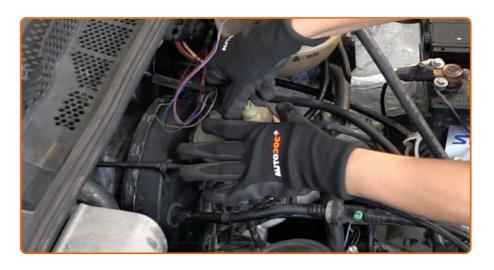


AUTODOC recommends:

- Replace the brake disks on the car VW Golf 3 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car VW Golf 3 should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Open the hood. Unscrew the brake fluid reservoir cap.

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Secure the wheels with chocks.





Loosen the wheel mounting bolts. Use wheel impact socket #17.





Raise the front of the car and secure on supports.

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Unscrew the wheel bolts.

AUTODOC recommends:

• To avoid injury, hold up the wheel when unscrewing the bolts.

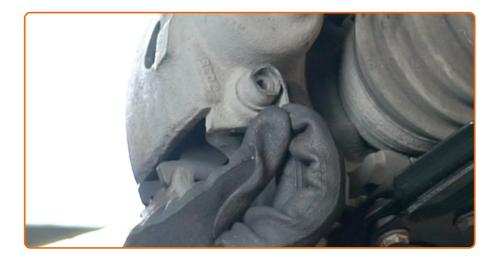
6



Remove the wheel.

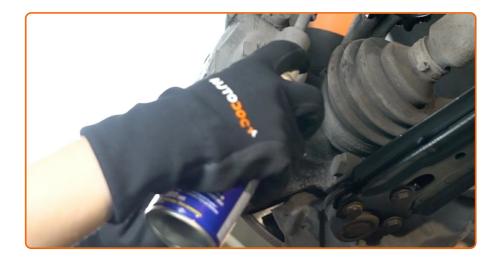
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Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.

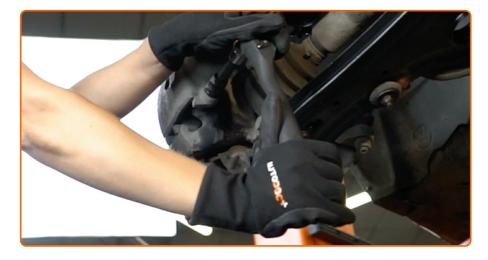
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Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.

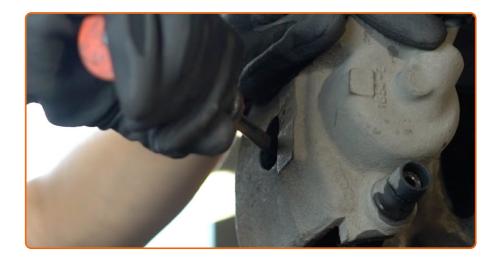
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Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.

10



Spread the brake pads. Use a crowbar.

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Remove the brake caliper.

Replacement: brake discs – VW Golf 3. Professionals recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots.
 Clean them. Replace, if necessary.

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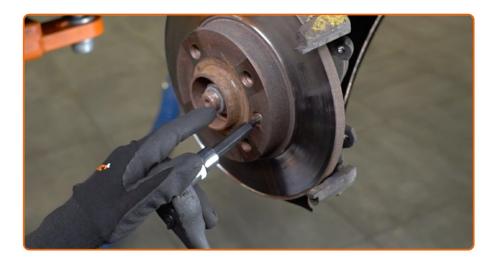


Remove the brake pads. Use a crowbar.

13

Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.

14



Unscrew the brake disc fastening. Use Torx T30. Use a ratchet wrench.

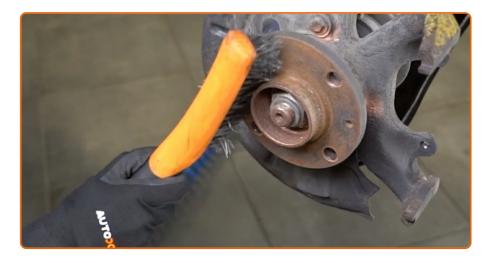
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Remove the brake disc.

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Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

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Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.

AUTODOC recommends:

• After applying the spray, wait a few minutes.

18



Install the brake disc.

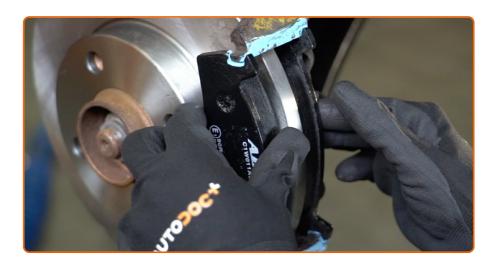
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Tighten the brake disc fastening. Use Torx T30. Use a torque wrench. Tighten it to 9 Nm torque.

20



Install the brake pads.

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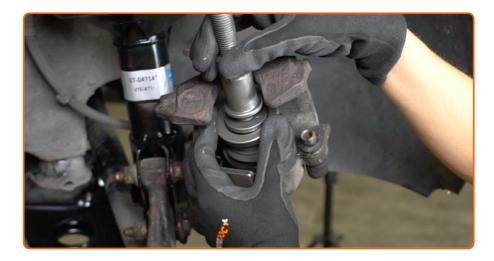


Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.

Replacement: brake discs – VW Golf 3. Tip:

• After applying the spray, wait a few minutes.

22



Press in the brake caliper piston. Use brake caliper wind back tool.

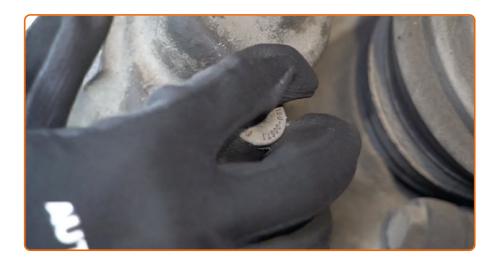
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Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 35 Nm torque.

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Install the dust boot caps of the brake caliper guide pins.

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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

26



Clean the brake disk surface. Use a brake cleaner.

AUTODOC recommends:

After applying the spray, wait a few minutes.

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Install the wheel.

Replacement: brake discs – VW Golf 3. Tip from AUTODOC experts:

 To avoid injury, hold up the wheel when screwing in the fastening bolts.

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Screw in the wheel bolts. Use wheel impact socket #17.

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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.

30



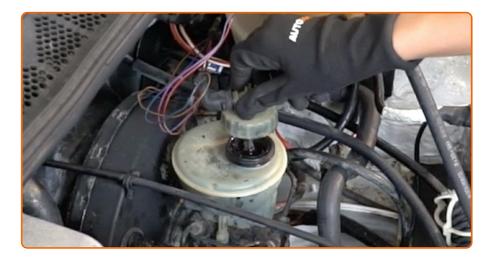
Remove the jacks and chocks.

AUTODOC recommends:

 Check the brake fluid level in the expansion tank and refill if necessary.

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Tighten the brake fluid reservoir cap. Close the hood.

Replacement: brake discs – VW Golf 3. Tip from AUTODOC:

• Without starting the engine, press the brake pedal several times until you feel significant resistance.

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DID YOU FIND THESE INSTRUCTIONS HELPFUL?

YES

NO

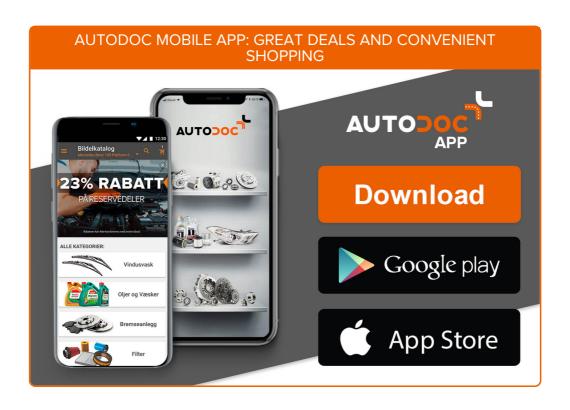


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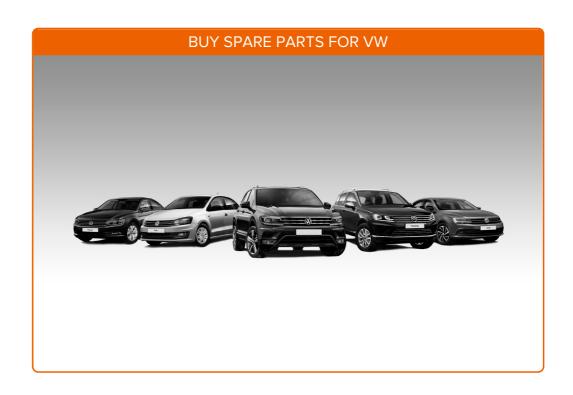
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